

Work Order ID 130077

February-23-15 10:40:42 AM

130077

Page 1

Item ID: D3800-3-100 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Hook And Loop Strip (1" Hard) **SO** **SO**
 Start Date: 2/23/15 Start Qty: 40.00 ***40*** Cust Item ID:
 Required Date: 2/23/15 Req'd Qty: 40.00 ***40*** Customer:
 Reference:

Approvals: Process Plan: MCS Date: 15-02-24 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3800	Rev B

100 PURCHASING 0.00
100
 Purchasing Memo 0.00
 Purchasing Issue P/O: 27606
 Purchase Part Number: 9776K97 (5FT) , 9776K113(10FT) , 9776K13(15FT) ,
 9776K23(30FT) , 9776K117 (50FT), 9776K33(75FT), 9776K93(combination
 pack)
 Supplier: McMASTER CARR Certificate of conformity is required
CY 15/02/27 SO

110 Receive & Inspect for Damage & Mat'l Certs 0.00
110
 Packaging Memo 0.00
 Packaging Ensure Material Release Note is attached
SO **DAS**
MAR 02 2015
9-09

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Crosstube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge		
☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other		

Work Order ID 130077

February-23-15 10:40:42 AM

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Page 2

Item ID: D3800-3-100 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Hook And Loop Strip (1" Hard)
 Start Date: 2/23/15 Start Qty: 40.00 *40* Cust Item ID:
 Required Date: 2/23/15 Req'd Qty: 40.00 *40* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC6- Inspect dimensions to drawing	0.00				(50)			38 9-89
120	Memo	0.00							MAR 03 2015
QC									
Quality Control									
130	Identify as per dwg & Stock Location: <u>5419</u>	0.00				50			
130	Memo	0.00							MAR 04 2015
Packaging									
Packaging									
140	QC21- Final Inspection - Work Order Release	0.00							
140	Memo	0.00							
QC									
Quality Control									

15-3-4

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐															
Large Fab ☐	Composite ☐	Supplier ☐																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design ☐									
Doc/Data ☐									
Equip/Tooling ☐									
Handling/Pre ☐									
Material ☐									
Operator ☐									
Offset/Setup ☐									
Process ☐									
Supplier ☐									
Training ☐									
Transport ☐									
Unapproved ☐									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence
		☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge
		☐ Pressure/Forced Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other

Picklist Print

February-23-15 10:40:41 AM

Page 1

Work Order ID: 130077

130077

Parent Item: D3800-3-100

D3800-3-100

Parent Item Name: Hook And Loop Strip (1" Hard)

Start Date: 2/23/15

Required Date: 2/23/15

Start Qty: 40.00

Required Qty: 40.00

Comments: IPP Rev:A 08-10-21 revB as per dwg DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

9776K93

Purchased

No

100

f

0.0000

1

40
50

**

9776K93

Flame retardent nylon Hook & Loop

9776K117

MAR 02 2015

DAG
08
3-88

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

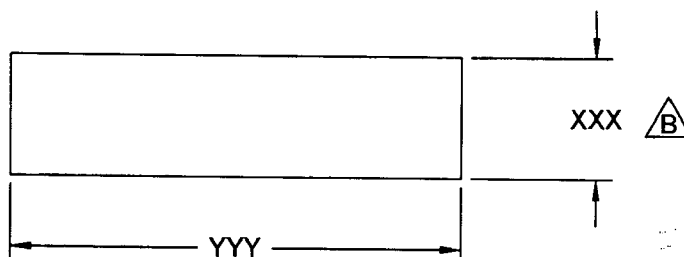
Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%;"> <tr> <td>Skid-tube ☐</td> <td>Crosstube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>	Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Crosstube ☐	Water Jet ☐	Engineering ☐															
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐															
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Material									
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Process									
Supplier									
Training									
Transport									
Unapproved									

FAULT CATEGORY

Landing Gear ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Inspection Strip in Tube ☐ Marks/Chatter ☐ Turning Sequence ☐ Wave/Twist in Tube	General ☐ Bend ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Burrs ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Drawing ☐ Drill Holes ☐ Finish ☐ Fit/Function	☐ Folio/Program ☐ Grain ☐ Hardware ☐ Inspection Incomplete/Unqualified ☐ Instructions Incomplete/Unclear ☐ Misaligned/off center ☐ Mislabeled ☐ Misread ☐ Off-set ☐ Out of Calibration ☐ Out of Sequence	☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Positioned Wrong ☐ Power Loss/Surge ☐ Pressure/Forced ☐ Set-up ☐ Temperature/Cure ☐ Weld ☐ Wrong Stock Pulled ☐ Other
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SPECIFICATION CONTROL DRAWING



DESCRIPTION: HOOK AND LOOP STRIP WITH ADHESIVE BACK

SPECIFICATION: D3800-1-XXX-YYY LOOP STRIP (ie. SOFT VELCRO STRIP)
D3800-3-XXX-YYY HOOK STRIP (ie. HARD VELCRO STRIP) B

WHERE 'XXX' IS WIDTH IN HUNDREDTHS OF AN INCH
AND 'YYY' IS LENGTH IN TENTHS OF AN INCH

EG. 1" WIDE BY 2.5" LONG LOOP STRIP = D3800-1-100-025
2" WIDE BY 10.0" LONG HOOK STRIP = D3800-3-200-100

130077 M/S
1502-20

PART NUMBER	WIDTH	PURCHASE
D3800-1-100-YYY LOOP STRIP	1.0	McMASTER CARR P/N: 9776K122, 9776K126, 9776K18, 9776K28, 9776K131, 9776K38
D3800-3-100-YYY HOOK STRIP	1.0	McMASTER CARR P/N: 9776K97, 9776K113, 9776K13, 9776K23, 9776K117, 9776K33
D3800-1-100-YYY & D3800-3-100-YYY (PURCHASED AS COMBINATION PACK)	1.0	McMASTER CARR P/N: 9776K72, 9776K76, 9776K79, 9776K84, 9776K88, 9776K93
D3800-1-200-YYY LOOP STRIP	2.0	McMASTER CARR P/N: 9776K123, 9776K127, 9776K19, 9776K29, 9776K132, 9776K39
D3800-3-200-YYY HOOK STRIP	2.0	McMASTER CARR P/N: 9776K98, 9776K114, 9776K14, 9776K24, 9776K118, 9776K34
D3800-1-200-YYY & D3800-3-200-YYY (PURCHASED AS COMBINATION PACK)	2.0	McMASTER CARR P/N: 9776K73, 9776K77, 9776K81, 9776K85, 9776K89, 9776K94

B
B
B

NOTES:

- 1) MATERIAL: WOVEN NYLON HOOK AND LOOP WITH ADHESIVE BACK
BEIGE COLOR
ACCEPTABLE SUPPLIERS PER ABOVE TABLE
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: N/A

RELEASED

B	ADD 1" WIDTH OPTION, "XXX-YYY" WAS "XXX", ADD ADDITIONAL McMASTER PART NUMBERS	CP	08.09.09
A	NEW ISSUE	CP	08.06.18
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>GP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	<i>GP</i>		
CHECKED	<i>PH</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>EE</i>	D3800	SHEET 1 OF 1
APPROVED	<i>GP</i>	TITLE	SCALE
DE APPR.	<i>GP</i>	HOOK AND LOOP STRIP	NTS
DATE	08.09.09	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO27606

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7904410-02

Page 1 of 2

02/27/2015

Line	Product	Ordered	Shipped	
1	9610K17 MIL Spec. Two-Piece Grommet Kit, Trade Size 1, 0.687" OD, 48 Grommets with Teeth Washers	4 Each	4	/
2	95606A170 Nylon Flat Washer, 7/16" Screw Size, 0.500" ID, 0.688" OD, Off-White, Packs of 100	1 Pack	1	/
4	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 3/8" Ball ID, 1-1/4" L Thread	8 Each	8	/
5	92311A599 18-8 Stainless Steel Cup Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50	4 Packs	4	/
6	92311A639 18-8 Stainless Steel Cup Point Set Screw, 3/8"-24 Thread, 1" Long, Packs of 10	5 Packs	5	/
7	91525A120 Type 316 Stainless Steel Flat Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1.000" OD, Packs of 25	2 Packs	2	/
8	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Ball Thick	20 Each	20	/
9	57155K335 Mini High-Precision Stainless Steel Ball Bearing - ABEC-5, Flange Shield, Extended Inner Ring, 3/16" ID, 3/8" OD	12 Each	12	/
10	7566K25 Cable Tie Mount, Adhesive/Fastener Mount, 4 Way, 0.21" Tie WD. , White, Packs of 50	1 Pack	1	/
11	5099A29 Hole-Grip Clamp, Fits 3/32" Diameter	100 Each	100	/
12	8858T21 Polypropylene Covered Elastic Cord, 3/16" Diameter, Black, 50' Length	50 Feet	50	/
13	76375A76 Nonskid Matting Tape, 2-1/2" Width X 25' Length	1 Roll	1	/
14	53355T71 Polyester/Cotton Blend Shop Coat, Dark Blue, Size 42	1 Each	1	/
15	53355T71 Polyester/Cotton Blend Shop Coat, Dark Blue, Size 44	1 Each	1	/
16	8324A89 Cobalt Steel Decimal Size Chucking Reamer, .3130" Diameter, 1-1/2" Flute Length, .2792" Shank	1 Each	1	/
7	91732A719 18-8 Stainless Steel Standard Helical Insert, 10-24 Internal Thread, 0.380" Length, MS122160, Packs of 10	2 Packs	2	/

Shipped separately from our Chicago warehouse on 02/27

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO27606

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7904410-02

Page 2 of 2

02/27/2015

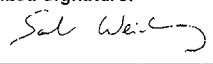
Line	Description	Ordered	Shipped
3	9776K117 1" W X 50' L Hook, Adhesive Back, Beige	1 Length	1

McMaster-Carr Supply Company 200 Aurora Industrial Pkwy Aurora, OH 44202-8087 USA Phone: 330-995-5500 Fax: 330-995-9600 E-Mail: cle.sales@mcmaster.com Employer Identification Number (EIN): 36-1458720		Invoice: 24049466 Purchase Order: PO27606 Release: McMaster-Carr Number: 7904410-02		ORIGINAL COMMERCIAL INVOICE CERTIFICATE OF ORIGIN	
Ultimate Destination: Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada		Shipped: 27-Feb-2015 Shipper's Export Declaration (SED): NO EEI 30.36		FOB: ORIGIN	
Intermediate Consignee:		Bill To: Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada		Tax Number:	
Forwarding Agent:		Billing Attention: Shipping Attention: Contact:			

Line	Description	Qty & Unit	Unit Price	Extension
1	9610K17 MIL Spec. Two-Piece Grommet Kit, Trade Size 1, 0.687" OD, 48 Grommets with Teeth Washers Country of Origin: United States Schedule B #: 820559 ECCN #: EAR99 NLR	4 EA	\$12.90	\$51.60
2	95606A170 Nylon Flat Washer, 7/16" Screw Size, 0.500" ID, 0.688" OD, Off-White, Packs of 100 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	1 PK	\$10.41	\$10.41
4	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 3/8" Ball ID, 1-1/4" L Thread Country of Origin: United States Schedule B #: 848330 ECCN #: EAR99 NLR	8 EA	\$17.14	\$137.12
5	92311A599 18-8 Stainless Steel Cup Point Set Screw, 5/16"-24 Thread, 5/8" Long, Packs of 50 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	4 PK	\$10.80	\$43.20

Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.

Shipping Weight (in kgs): 8		Number of Packages: 1		Invoice Amounts	
Package Dimensions: 30 X 30 X 30 CM = .028 CUBIC M				Merchandise Amount: \$1,039.19 Canadian GST/HST: \$137.05 Shipping Charges: \$14.83 Total (In USD): \$1,191.07	
				Payment Terms: 2% discount on merchandise only if paid within 10 days, net 30 days	
Authorized Signature: 		Date: 27-Feb-2015		Remit payment to: (by mail) McMaster-Carr Supply Company PO Box 7690 Chicago, IL 60680-7690 USA	
Name: Sarah Weinberg		Title: Operations Mgr.		(by wire transfer) Bank of America Illinois 231 S LaSalle Chicago, IL 60697 ABA 071000039 Account 86666-02021 SWIFT BOFAUS3N	

McMaster-Carr Supply Company
 200 Aurora Industrial Pkwy
 Aurora, OH 44202-8087 USA
 Phone: 330-995-5500 Fax: 330-995-9600
 E-Mail: cle.sales@mcmaster.com
 Employer Identification Number (EIN): 36-1458720

Invoice: 24049466
 Purchase Order: PO27606
 Release:
 McMaster-Carr Number: 7904410-02

ORIGINAL COMMERCIAL
INVOICE
 CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
6	92311A639 18-8 Stainless Steel Cup Point Set Screw, 3/8"-24 Thread, 1" Long, Packs of 10 Country of Origin: Taiwan Schedule B #: 731815 ECCN #: EAR99 NLR	5 PK	\$6.58	\$32.90
7	91525A120 Type 316 Stainless Steel Flat Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1.000" OD, Packs of 25 Country of Origin: Taiwan Schedule B #: 731822 ECCN #: EAR99 NLR	2 PK	\$6.67	\$13.34
8	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Ball Thick Country of Origin: Peoples Republic of China Schedule B #: 848330 ECCN #: EAR99 NLR	20 EA	\$17.24	\$344.80
9	57155K335 Mini High-Precision Stainless Steel Ball Bearing - ABEC-5, Flange Shield, Extended Inner Ring, 3/16" ID, 3/8" OD Country of Origin: Taiwan Schedule B #: 848210 ECCN #: 1C999 NLR	12 EA	\$7.50	\$90.00
10	7566K25 Cable Tie Mount, Adhesive/Fastener Mount, 4 Way, 0.21" Tie WD., White, Packs of 50 Country of Origin: United States Schedule B #: 392690 ECCN #: EAR99 NLR	1 PK	\$8.12	\$8.12
11	5099A29 Hole-Grip Clamp, Fits 3/32" Diameter Country of Origin: United States Schedule B #: 820570 ECCN #: EAR99 NLR	100 EA	\$1.62	\$162.00
12	8858T21 Polypropylene Covered Elastic Cord, 3/16" Diameter, Black, 50' Length Country of Origin: United States Schedule B #: 560900 ECCN #: EAR99 NLR	50 FT	\$0.23	\$11.50
13	76375A76 Nonskid Matting Tape, 2-1/2" Width X 25' Length Country of Origin: United States Schedule B #: 481141 ECCN #: EAR99 NLR	1 RL	\$12.43	\$12.43
14	53355T71 Polyester/Cotton Blend Shop Coat, Dark Blue, Size 42 Country of Origin: Mexico Schedule B #: 621143 ECCN #: EAR99 NLR	1 EA	\$31.04	\$31.04
15	53355T71 Polyester/Cotton Blend Shop Coat, Dark Blue, Size 44 Country of Origin: Mexico Schedule B #: 621143 ECCN #: EAR99 NLR	1 EA	\$31.04	\$31.04
16	8324A89 Cobalt Steel Decimal Size Chucking Reamer, .3130" Diameter, 1-1/2" Flute Length, .2792" Shank Country of Origin: United States Schedule B #: 820760 ECCN #: EAR99 NLR	1 EA	\$47.25	\$47.25

Number of Packages: 1

Page 2 of 3

McMaster-Carr Supply Company
200 Aurora Industrial Pkwy
Aurora, OH 44202-8087 USA
Phone: 330-995-5500 Fax: 330-995-9600
E-Mail: cle.sales@mcmaster.com
Employer Identification Number (EIN): 36-1458720

Invoice: 24049466
Purchase Order: PO27606
Release:
McMaster-Carr Number: 7904410-02

ORIGINAL COMMERCIAL
INVOICE
CERTIFICATE OF ORIGIN

Line	Description	Qty & Unit	Unit Price	Extension
17	91732A719 18-8 Stainless Steel Standard Helical Insert, 10-24 Internal Thread, 0.380" Length, MS122160, Packs of 10 Country of Origin: United States Schedule B #: 731829 ECCN #: EAR99 NLR NOTE Tracking number(s) for this shipment: MFA004097290	2 PK	\$6.22	\$12.44

Number of Packages: 1

Page 3 of 3

Invoice: 24049466
Purchase Order: PO27606
Release:
McMaster-Carr Number: 7904410-01

Ultimate Destination:
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Shipped: 02-Mar-2015	FOB: ORIGIN
Shipper's Export Declaration (SED): NO EEI 30.36	

Intermediate Consignee:

Bill To:
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Tax Number:

Forwarding Agent:

**Billing
Attention:**

Shipping
Attention:

Contact:

[illegible]

Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department.

These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.

Shipping Weight (in kgs): 1

Number of Packages: 1

Package Dimensions:

$$32 \times 32 \times 14 \text{ CM} = .014 \text{ CUBIC M}$$

Invoice Amounts

Merchandise Amount:	\$63.96
Canadian GST/HST:	\$9.92
Shipping Charges:	\$12.39
Total (In USD):	\$86.27

Payment Terms: 2% discount on merchandise only if paid within 10 days, net 30 days

Remit payment to:

(by mail)
McMaster-Carr Supply Company
PO Box 7690
Chicago, IL 60680-7690 USA

(by wire transfer)

Bank of America Illinois
231 S LaSalle
Chicago, IL 60697
ABA 071000039 Account 86666-02021
SWIFT BOFAUS3N

Authorized Signature:

Date: _____

02-Mar-2015

Name: Sarah Weinberg

Title: Operations Mgr.

Page 1 of 1

McMaster-Carr Supply Company 600 County Line Rd Elmhurst, IL 60126-2081 USA Phone: 330-995-5500 Fax: 330-995-9600 E-Mail: cle.sales@mcmaster.com Employer Identification Number (EIN): 36-1458720		Invoice: 24049466 Purchase Order: PO27606 Release: McMaster-Carr Number: 7904410-01		ORIGINAL COMMERCIAL INVOICE CERTIFICATE OF ORIGIN	
Ultimate Destination: Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada		Shipped: 02-Mar-2015		FOB: ORIGIN	
		Shipper's Export Declaration (SED): NO EEI 30.36			
Intermediate Consignee:		Bill To: Dart Aerospace Ltd 1270 Aberdeen St Hawkesbury ON K6A 1K7 Canada			
		Tax Number:			
Forwarding Agent:		Billing Attention:			
		Shipping Attention:			
		Contact:			

Line	Description	Qty & Unit	Unit Price	Extension
3	9776K117 1" W X 50' L Hook, Adhesive Back, Beige, Lengths of 50 Country of Origin: United States Schedule B #: 590699 ECCN #: EAR99 NLR NOTE Tracking number(s) for this shipment: MFA004097289	1 LG	\$63.96	\$63.96
Your order is subject only to our terms and conditions, available at www.mcmaster.com or from our Sales Department. These commodities, technology, or software were exported from the United States in accordance with Export Administration regulations. Diversion contrary to US law is prohibited.				
Shipping Weight (in kgs): 1		Number of Packages: 1		Invoice Amounts
Package Dimensions: 32 X 32 X 14 CM = .014 CUBIC M		Merchandise Amount: \$63.96 Canadian GST/HST: \$9.92 Shipping Charges: \$12.39 Total (In USD): \$86.27		
Payment Terms: 2% discount on merchandise only if paid within 10 days, net 30 days				
Authorized Signature:		Date:		Remit payment to: (by mail) McMaster-Carr Supply Company PO Box 7690 Chicago, IL 60680-7690 USA
		02-Mar-2015		(by wire transfer) Bank of America Illinois 231 S LaSalle Chicago, IL 60697 ABA 071000039 Account 86666-02021 SWIFT BOFAUS3N
Name: Sarah Weinberg		Title: Operations Mgr.		Page 1 of 1



McMASTER-CARR®

Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO27606

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7904410-11

Page 1 of 1

03/02/2015

Line	Product	Ordered	Shipped
1	91732A719 18-8 Stainless Steel Standard Helical Insert, 10-24 Internal Thread, 0.380" Length, MS122160, Packs of 10	18 Packs	18



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200 Aurora Industrial Pkwy
Aurora OH 44202-8087
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Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO27606
Order Placed By
Chantal Lavoie

McMaster-Carr Number
7904410-01

Page 1 of 2
02/27/2015

Line	Product	Ordered	Shipped
3	9776K117 1" W X 50' L Hook, Adhesive Back, Beige, Lengths of 50	1 Length	1 <i>103 bcf</i>

Shipped separately from our Cleveland warehouse on 02/27

1	9610K17 MIL Spec. Two-Piece Grommet Kit, Trade Size 1, 0.687" OD, 48 Grommets with Teeth Washers	4 Each	4
2	95606A170 Nylon Flat Washer, 7/16" Screw Size, 0.500" ID, 0.688" OD, Off-White	1 Pack	1
4	59915K274 PTFE-Lined Stainless Steel Ball Joint Rod End, 3/8"-24 Right-Hand Male Shank, 3/8" Ball ID, 1-1/4" L Thread	8 Each	8
5	92311A599 18-8 Stainless Steel Cup Point Set Screw, 5/16"-24 Thread, 5/8" Long	4 Packs	4
6	92311A639 18-8 Stainless Steel Cup Point Set Screw, 3/8"-24 Thread, 1" Long	5 Packs	5
7	91525A120 Type 316 Stainless Steel Flat Washer, Oversized, 1/4" Screw Size, 0.281" ID, 1.000" OD	2 Packs	2
8	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Ball Thick	20 Each	20
9	57155K335 Mini High-Precision Stainless Steel Ball Bearing - ABEC-5, Flange Shield, Extended Inner Ring, 3/16" ID, 3/8" OD	12 Each	12
10	7566K25 Cable Tie Mount, Adhesive/Fastener Mount, 4 Way, 0.21" Tie WD. , White	1 Pack	1
11	5099A29 Hole-Grip Clamp, Fits 3/32" Diameter	100 Each	100
12	8858T21 Polypropylene Covered Elastic Cord, 3/16" Diameter, Black, 50' Length	50 Feet	50
13	76375A76 Nonskid Matting Tape, 2-1/2" Width X 25' Length	1 Roll	1

Packing List

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Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO27606

Order Placed By
Chantal Lavoie

McMaster-Carr Number
7904410-01

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02/27/2015

Line	Description	Ordered	Shipped
14	53355T71 Polyester/Cotton Blend Shop Coat, Dark Blue, Size 42	1 Each	1
15	53355T71 Polyester/Cotton Blend Shop Coat, Dark Blue, Size 44	1 Each	1
16	8324A89 Cobalt Steel Decimal Size Chucking Reamer, .3130" Diameter, 1-1/2" Flute Length, .2792" Shank	1 Each	1
17	91732A719 18-8 Stainless Steel Standard Helical Insert, 10-24 Internal Thread, 0.380" Length, MS122160	2 Packs	2